

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 15.05.19 Job No.: RD15-646-01 ADR Yes/No: N ADR Date: *MPP* ECN #: 15- 575
 Product No.: D119-646 Created By: *AP* Approved By: *AP*
 Product Name: SKIDTUBES Checked By: *AP*

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	Y	LL / CL	
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	
Marketing	N	KO / SL	
Sales Support Manager	N	CP	

Reason for Change:
 REMOVING POWDER COAT ON CONCAVE SURFACES OF D3883 AND D3884 SKIDTUBE SADDLES DUE TO FEEDBACK FROM AGUSTA

Documents Affected:
 D3883 REV D AND D3884 REV. C
119-646 011/013/111/113/211/213 119-646-114, 212, 214

IF APPLICABLE: NCR: PAR: CAR: CIR: URF:

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	AP	D3883 AND D3884	
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ	D3883 AND D3884	15.05.19 <i>AP</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ	D3883 AND D3884	15.05.19 <i>AP</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	D3883 AND D3884	15.05.19 <i>AP</i>
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Opulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ	D3883 AND D3884	15.05.19 <i>AP</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
 REMOVE D3883 AND D3884 FROM UNDER REVIEW.
 D3883 REV. D AND D3884 REV. C WILL BE ADDED TO MDL ON ECN 15-560
 THESE UPDATES ARE ONLY PARTIAL UPDATES, THE REMAINING UPDATES WILL BE RELEASED ON ECN15-560
 UNTIL ECN 15-560 IS RELEASED, D3883 MUST BE MADE TO REV. C WITH ENGINEERING SIGN OFF TO ALLOW FABRICATION PER REV. D
 UNTIL ECN 15-560 IS RELEASED, D3884 MUST BE MADE TO REV. B WITH ENGINEERING SIGN OFF TO ALLOW FABRICATION PER REV. C.
REWORK 133606 to D3884-2
D3883-1 (2) -> D 133185 IN WIP OK D3884-1 (4) 133099 WIP OK
D3883-2 (8) -> D 133203-IN WIP OK D3884-2 (11) & WIP 129067 X5

ECN Verified & Complete: *AP* Date: 15-6-12